

STANDARD EQUIPMENT

ENGINE

- Engine, ISUZU AU-4LE2X engine with turbocharger and intercooler
- Automatic engine deceleration
- Auto Idle Stop (AIS)
- Batteries (2 x12V 64 Ah)
- Starting motor (24 V- 3.2 kW), 30 A alternator
- Automatic engine shut-down for low engine oil pressure
- Engine oil pan drain valve
- Double element air cleaner

CONTROL

■ Working mode selector (H-mode, S-mode and ECO-mode)

SWING SYSTEM & TRAVEL SYSTEM

- Swing rebound prevention system
- Two-speed travel with automatic shift down
- Sealed & lubricated track links
- Grease-type track adjusters
- Automatic swing brake
- Dozer blade

MIRRORS & LIGHTS

- Four rear view mirrors
- Two front working lights (boom, guard)

CAB & CONTROL

- Two control levers, pilot-operated
- Horn, electric
- Integrated left-right slide-type control box
- Ashtray
- Cigarette lighter
- Cab light (interior)
- Coat hook
- Large cup holder
- Detachable two-piece floor mat
- 7-way adjustable suspension seat
- Retractable seatbelt
- Headrest
- Arm rest
- Handrails
- Heater and defroster
- Intermittent windshield wiper with double-spray washer
- Tinted safety glass
- Pull-type front window and removable lower front window
- Easy-to-read multi-display monitor
- Automatic air conditioner
- Emergency escape hammer
- Radio, AM/FM Stereo with speaker
- Travel alarm
- Heightrizer for control box
- Level indicator
- Belly pan guard

OPTIONAL EQUIPMENT

- Wide range of bucket
- Various optional arms
- Wide range of shoes
- Boom safety valve
- Front-guard protective structure (may interfere with bucket action)
- Additional hydraulic circuit
- Additional counterweight (+300 kg)

- Add-on type counterweight (+400 kg)
- Cab additional light
- Control pattern changer (2 way, 4 way)
- N&B piping, N&B selector
- Step extension
- Additional center track guide
- Rain visor (may interfere with bucket action)
- Skylight

Note: This catalog may contain attachments and optional equipment that are not available in your area. And it may contain photographs of machines with specifications that differ from those of machines sold in your areas. Please consult your nearest KOBELCO distributor for those items you require. Due to our policy of continuous product improvements all designs and specifications are subject to change without advance notice.

Copyright by **KOBELCO CONSTRUCTION MACHINERY CO., LTD.** No part of this catalog may be reproduced in any manner without notice.

KOBELCO CONSTRUCTION MACHINERY CO., LTD.

17-1, Higashigotanda 2-chome, Shinagawa-ku, Tokyo 141-8626 JAPAN Tel: +81 (0) 3-5789-2146 Fax: +81 (0) 3-5789-2135 www.kobelco-kenki.co.jp/english_index.html

Inquiries To:

ACERA GEOSPEC SK85MSR-ANZ-201-140703IF

KOBELCO ACERA GEOSPEC SK85MSR-3 Hydraulic Excavators ■ Bucket Capacity: 0.11 - 0.35 m³ ISO heaped ■ Engine Power: **42 kW/2,200 min**⁻¹ (IS014396) Operating Weight: 8,200 kg Complies with the latest exhaust emission regulations EU (NRMM) **EPA Tier III** Stage IIIA Regulations

Fuel Consumption Gives You the Competitive Edge

Five Ways the SK85MSR Scores:

- More Work with Less Fuel!
- Efficient Performance!
- **■** Fast, Accurate and Low-Cost Maintenance
- A Working Environment that Helps Operator Concentrate on the Job
- Low Noise: iNDr

KOBELCO's SR hydraulic excavator has seen a new evolution.

KOBELCO has installed its full range of fuel-saving technologies in this SR model, resulting in unmatched low fuel consumption that heads the class in engine-driven hydraulic excavators.

Outstanding performance in tight spaces, on-site safety, less stress for the operator ... KOBELCO was first to understand these demands and in response developed SR, short rear swing, excavators. The acclaimed SR concept went on to be adopted throughout the industry.

But KOBELCO didn't stop there. Aware of changing needs among machine users in a changing social environment, KOBELCO has taken the SR concept through a further evolution with value-added features. Adding an AIS auto-idling-stop feature—another first in the industry—helps save energy, and KOBELCO's unique design for engine cooling, the iNDr system, cuts noise to extremely low levels.

The newest KOBELCO approach to low fuel consumption, NEXT-3E, now also applies to short rear swing models, to maximize work volumes while saving on fuel. And the new ECO-mode in the SK85MSR creates even greater savings on fuel to turn SR models into exceptional high-earning machines.

KOBELCO continues to lead the field in short rear swing excavators.



NEXT-3E Pursuing the "Three E's"

The Perfection of Next-Generation, Network Performance

Enhancement

Greater Performance Capacity

Economy

Improved Cost Efficiency

Environment

Features That Go Easy on the Earth

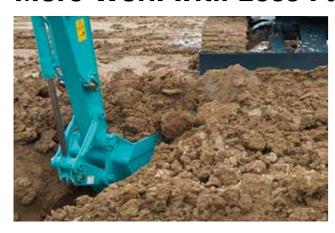
GEOSPEC Acera Geospec

The "GEO" in GEOSPEC expresses our respect for our planet, and for the solid ground where excavators are in their element. This is accompanied by SPEC, which refers to the performance specifications needed to get the job done efficiency as we carry on the tradition of the urban-friendly ACERA series.

1



More Work with Less Fuel!



Fuel Consumption and Work Volume

The new hydraulic system and an additional ECO-mode have cut fuel consumption by up to 27%.

H-mode (vs previous SK80MSR in H-mode)

Fuel consumption (L/h)

6 % decrease

Work volume per liter of fuel (m3/L)

◆ 6 % increase

S-mode (vs previous SK80MSR in H-mode)

Fuel consumption (L/h)

13 % decrease

Work volume per liter of fuel (m³/L)

▲ 15 % increase

ECO-mode (vs previous SK80MSR in S-mode)

Great leap forward in energy-saving performance

Fuel consumption (L/h)

27 % decrease

Work volume per liter of fuel (m3/L)

◆▲ 31 % increase

- *Figures for fuel consumption: fuel consumed per hour (L/h) compared with previous model, in KOBELCO tests.
- *Figures for work volume: digging volume per liter of fuel (m³/L) com pared with previous model, in KOBELCO tests.

Significant Extension of Continuous Working Hours

The combination of a largecapacity fuel tank and excellent fuel efficiency delivers an impressive increase in the length of continuous working.



Fuel tank capacity: 120 L

ECO-mode

Work modes for a closer match to the job in hand. An addition to the existing H-mode and S-mode, the new ECOmode saves even more energy.

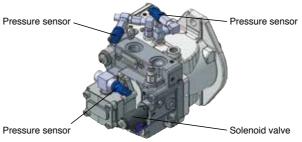
H-mode: For heavy duty when a higher performance level is

S-mode: For normal operations with lower fuel consumption.

ECO-mode: Puts priority on low fuel consumption and economic performance.

NEXT-3E Technology New Hydraulic System

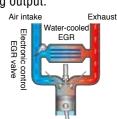
KOBELCO's hydraulic circuit analysis is combined with the use of new, high-efficiency pumps in a three-pump electro-hydraulic actuator control system that replaces the conventional mechanical system. It all adds up to a hydraulic system that delivers the best outcome: top-class work performance on less fuel.



NEXT-3E Technology High Reliable Engine

The engine is a PFR-pump fuel injection engine for high reliability. It is equipped with cooled EGR that lowers the temperature of the air intake to reduce its oxygen concentration. It achieves big reductions in particulate matter (PM) and NOx emissions while boosting output.





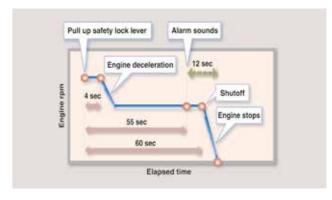
NEXT-3E Technology Total Tuning Through Advanced ITCS Control

The next-generation engine control is governed by a new version of ITCS, which responds quickly to sudden changes in hydraulic load to ensure that the engine runs as efficiently as possible with a minimum of wasted output.

ITCS (Intelligent Total Control System) is an advanced, computerized system that provides comprehensive control of all machine functions

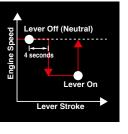
Auto Idle Stop Provided as Standard Equipment

This function saves fuel and cut emissions by shutting down the engine automatically when the machine is on stand by. It also stops the hourmeter, which helps to retain the machine's asset value.



Automatic Acceleration / Deceleration Function Reduces Engine Speed

Engine speed is automatically reduced when the control lever is placed in neutral, effectively saving fuel and reducing noise and exhaust emissions. The engine quickly returns to the previous speed when the lever is moved out of neutral.







Efficient Performance!

Top-Class Powerful Digging

For more efficient work performance.

Max. arm crowding force: 37.1 kN {3.79 tf}
Max. bucket digging force: 52.7 kN {5.38 tf}

Powerful Travel, Powerful Steering

A new type of travel motor boosts travel torque by 6%, and lighter machine weight improves steering performance by 10% over the previous model, for better maneuverability and crisper turns.

Travel torque: 6% increase

Drawbar pulling force: 76.8 kN {7.84 tf}

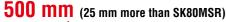


Dozer Simultaneous Operations

With separate pumps for travel motor and dozer there's no hydraulic interference when traveling at top speed. Dozer operation is fast, rugged and stress-free.

Dozer Raising/Lowering Margin Increased

Dozer can be raised higher and powered more to make dozer work more productive.





405 mm (100 mm more than SK80MSR)

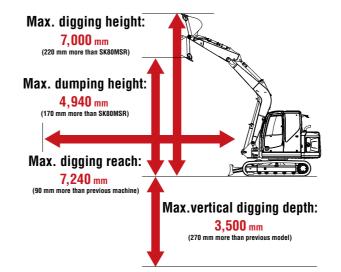
Boom Swing Mechanism

The boom can swing up to 62° to the left and 67° to the right, making it possible to perform side-digging parallel to the crawlers without moving the machine.



Excellent Working Ranges

Working ranges further extended, with significant increases in maximum working radius and maximum digging depth.





Great Swing Power, Short Cycle Times

Powerful swing power and top-class swing speed.

Swing torque: 19.03 kN · m
Swing speed: 11.5 min⁻¹

Requires 4.0 m of Working Space

With a 180° working radius of just 3,880 mm, SK85MSR only needs of space to dig, swing, and load continuously.



Working radius equals the sum of the minimum front swing radius and tail swing radius

Mild Operating Sound

The iNDr cooling system also helps to keep the machine quiet, even at close quarters.

Meets EMC (Electromagnetic Compatibility) Standards in Europe

Electrical shielding ensured that the machines clear all European standards and neither cause or are affected by electromagnetic interference.

 $\mathbf{5}$



Fast, Accurate and Low-Cost Maintenance

Comfortable "On the Ground" Maintenance

All of components that require regular maintenance are laid out for easy access. Newly designed, the bonnet opens widely and at

And in a new layout, equipment that requires maintenance is positioned in easily accessible locations. The servicing jobs can be completed from ground or in the cab.

Easy access to cooling units ●Easy access to main N&B selector (optional) Multi control ●Easy access to pump & filters Easy access to engin Right side rge fuel filter rith built-in waterseparator) Engine oil filter

Fast Maintenance



Fuel tank equipped with bottom



Hour meter can be checked while standing on the ground



Hydraulic oil pump

Easy-access fuse box. More finely differentiated fuses make it easier to



Washer fluid tank located

iNDr Means Easy Maintenance

iNDr Filter Blocks Out Dust

Outside air goes directly from the intake duct through the iNDr filter for dust removal. The filter features a 60-mesh screen. which means it has sixty holes per inch both vertically and horizontally, with a wide front surface area accordion structure that resist clogging.



Highly Reliable Construction

The boom arm, and swing bracket all have large crosssection areas that provide added strength to the attachment.



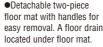
Boom: Guard plate for boom cylinder



Swing bracket ●Large, thick cast-iron swing bracket

Easy Cleaning







●Internal and external air conditioner filters can be easy removal. A floor drain easily removed without



 Special crawler frame designed is easily cleaned

GEOSCAN

GEOSCAN allows you to use the Internet to manage information from your office for machines operating in all areas. This provides a wide range of support for your business operations.

Direct Access to Operational Status

- ●Location Data
- Operating Hours
- •Fuel Consumption Data
- Graph of Work Content
- •Graph of Machine Duty Cycle

Maintenance Data and Warning Alerts Machine Maintenance Data

Security System

Area Alarm



Visual Checking and Easy Cleaning

When checking and cleaning the cooling system, one must deal with several different components like the radiator, oil cooler and intercooler, which all must be handed in different ways. But with the iNDr filter, there's just one filter in one place. If it looks dirty during start-up inspection, it can be cleaned easily and quickly.



Long-Interval Maintenance

Long-life hydraulic oil reduces cost and labor.



Super-Fine Filter

High-performance, super-fine filter has a 1.000 hour replacement cycle.



Double-Element Air Cleaner

The high-performance air cleaner has twice the capacity and service life of previous air cleaners and is installed behind the iNDr filter for even more effective cleaning performance.

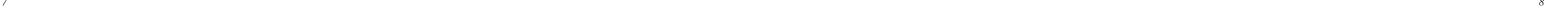
Monitor Display with Essential Information for Accurate Maintenance Checks

- Displays only the maintenance information that's needed, when it's needed.
- Self-diagnostic function that provides early-warning detection and display of electrical system malfunctions
- Record function of previous breakdowns including irregular and transient malfunction.



Choice of 16 Languages for Monitoring Display

With messages including those requiring urgent action displayed in the local language, users in all parts of the world can work with greater peace of mind.





A Working Environment that Helps the Operator Conce ntrate on the Job at Hand!

Big Cab



The "Big cab" provides a roomy operating space with plenty of legroom, and the door opens wide for entry and exit. As well as giving a wide, open view to the front, the cab has increased window areas on both sides and to the rear, for improved visibility in all directions.

Excellent Visibility

Taking out the right-side cab support to make a single window has improved visibility to the right.



Wide-Access Cab Aids Smooth Entry and Exit

Easy entry and exit assured with wider cab entry and safety lock lever integrated with mounting for control levers.





Comfortable Operating Environment







Reclining seat



●Powerful automatic air conditioner ●Two-speaker FM/AM radio



●One-touch lock release simplifies ■Travel speed select switch opening and closing front window



==0000000 4▶





Large cup holder

Always Easy to Read! New Information Display



Large gauges with large numbers and letters and glare-reducing visors are always easy to read regardless of working conditions.

ROPS Cab

The newly developed, ROPS (Roll-Over-Protective Structure)-compliant cab clears ISO standards (ISO-12117-2: 2008) and ensures greater safety for the operator should the machine tip over.



- ●Level 2 FOPS Guard (ISO 10262) is available as option.
- ●To fit vandalism guards, please contact your KOBELCO dealer. (Mounting brackets for vandalism guards)

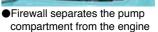




●Skylight is available as option. ●FOPS guard

Safety Features That Take Various Scenarios into Consideration







no manual adjustment







Level indicator that shows degree of machine tilt

- ●Handrails meet European standards
- Thermal guard prevents contact with hot components during engine inspections
- Travel alarm



Specifications

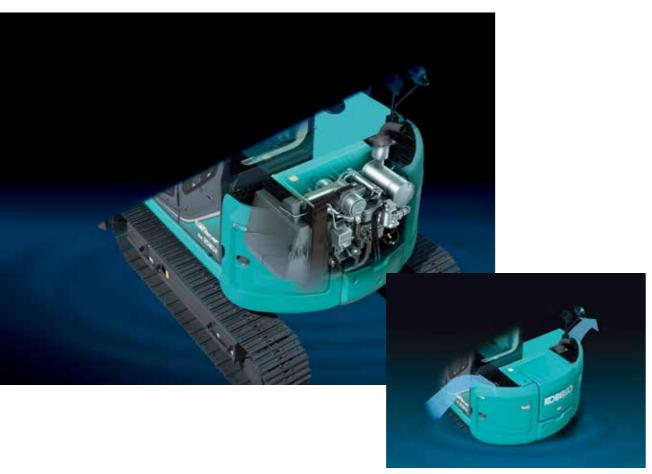
The Revolutionary Integrated Noise and Dust Reduction Cooling System

Ultimate Low Noise

KOBELCO's exclusive iNDr Cooling System delivers amazingly quiet operation. In fact the SK85MSR is 5 dB quieter than the value designated by the Japanese governments requirement for ultra-low-noise machinery.







The iNDr revolution



Concept

KOBELCO has developed the revolutionary integrated Noise and Dust Reduction Cooling System, with the engine compartment placed inside a single duct that connects the air intake to the exhaust outlet.



•Reduces Noise

The intake and exhaust are offset, with the holes and joints in the sections corresponding to the duct wall completely covered to reduce noise at the intake and exhaust apertures. This design, plus the generous use of insulation-material inside the duct, minimizes engine noise.



Reduces Dust

The high-performance iNDr filter removes dust from the intake air, ensuring a quieter, cleaner engine and keeping the cooling unit free of clogging so that no regular cleaning is

Engine

Direct injection, water-cooled, 4-cycle diesel engine With turbocharger, intercooler (Complies with EU (NRMM) Stage IIIA. US EPA Tier III. and act on regulation, etc. of emission from non-road special motor vehicles (Japan)) No. of cylinders: Bore and stroke: 85 mm × 96 mm Displacement: 2.179 L 42 kW /2,200 min⁻¹ (ISO14396: Without fan) Rated power output: 41 kW /2,200 min⁻¹ (ISO9249: With fan) 211 N·m/1,600 min⁻¹ (ISO14396: Without fan)

210 N·m/1,600 min⁻¹ (ISO9249: With fan)

Max. torque:

Hydraulic System

Pump	
Туре:	Two variable displacement pumps + one gear pump
Max. discharge flow:	2 × 66 L/min, 1 × 46 L/min
Relief valve setting	
Boom, arm and bucket:	32.9 MPa {335 kgf/cm ² }
Travel circuit:	29.4 MPa {300 kgf/cm ² }
Dozer blade circuit:	22.1 MPa {225 kgf/cm²}
Swing circuit:	24.5 MPa {250 kgf/cm²}
Control circuit:	5.0 MPa {50 kgf/cm ² }
Pilot control pump:	Gear type
Main control valves:	13-spool
Oil cooler:	Air cooled type



Swing System

Swing motor:	Axial piston motor	
Brake:	hydraulic; locking automatically when the swing Control lever is in neutral position	
Parking brake:	Oil disc brake, hydraulic operated automatically	
Swing speed:	11.5 min ¹ {rpm}	
Tail swing radius:	1,650 mm	
Min. front swing radius:	2,700 mm	



Travel System

Travel motors:	2 x axial-piston, two-step motors
Travel brakes:	hydraulic brake per motor
Parking brakes:	Oil disc brake per motor
Travel shoes:	39 each side
Travel speed:	5.3/2.6 km/h
Drawbar pulling force:	76.8 kN {7,830 kgf} (ISO 7464)
Gradeability:	70 % {35°}



Cab & Control

All-weather, sound-suppressed steel cab mounted on the silicon-sealed viscous mounts and equipped with a heavy, insulated floor mat.

Two hand levers and two foot pedals for travel Two hand levers for excavating and swing Electric rotary-type engine throttle



Boom, Arm and Bucket

Boom cylinder:	110 mm × 916 mm
Arm cylinder:	95 mm × 839 mm
Bucket cylinder:	80 mm × 762 mm



Boom Swing Mechanism

Control:	Foot pedal
Boom swing angle:	62° to the left, 67° to the right
Swing cylinder:	105 mm × 586 mm



Dozer Blade

Dozer cylinder:	145 mm × 165 mm
Dimension:	2,300 mm (width) × 455 mm (height)
Working range:	500 mm (up) × 405 mm (down)



Refilling Capacities & Lubrications

Fuel tank:	120 L
Cooling system:	8.5 L
Engine oil:	11 L
Travel reduction gear:	2 × 1.35 L
Swing reduction gear:	1.5 L
Hydraulic oil tank:	36 L tank oil level 85 L hydraulic system



Attachments

Hee			Backhoe bucket					
Use			Standard	Standard Narrow				Wide
Bucket capacity	ISO heaped	m³	0.28	0.11	0.14	0.18	0.22	0.35
Ducket capacity	Struck	m³	0.25	0.09	0.12	0.14	0.18	0.26
Opening width	With side cutters	mm	750	_	480	550	650	850
or X-section	tion Without side cutters mn	mm	680	400	410	480	580	780
No. of bucket teet	h		4	3	3	3	4	4
Bucket weight		kg	210	190	160	170	190	_
Combinations	1.87 m Standard arm		0	0	0	0	0	\triangle
Combinations	2.13 m Long arm		Δ	0	0	0	0	_

12

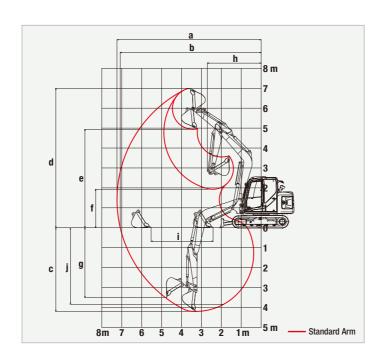
Lifting Capacities





Working Ranges

		Unit: m
Boom	3.5	0 m
Range	Standard 1.87 m	Long 2.13 m
a - Max. digging reach	7.24	7.50
b- Max. digging reach at ground level	7.07	7.34
c - Max. digging depth	4.20	4.46
d- Max. digging height	7.00	7.22
e- Max. dumping clearance	4.94	5.16
f - Min. dumping clearance	1.93	1.68
g- Max. vertical wall digging depth	3.50	3.86
h- Min. swing radius	2.70	2.78
i - Horizontal digging stroke at ground leve l	3.11	3.51
j - Digging depth for 2.4 m (8') flat bottom	3.84	4.14
Bucket capacity ISO heaped m ³	0.28	0.22



Dimensions

Digging Force (ISO 6015)

Bucket digging force

Arm crowding force

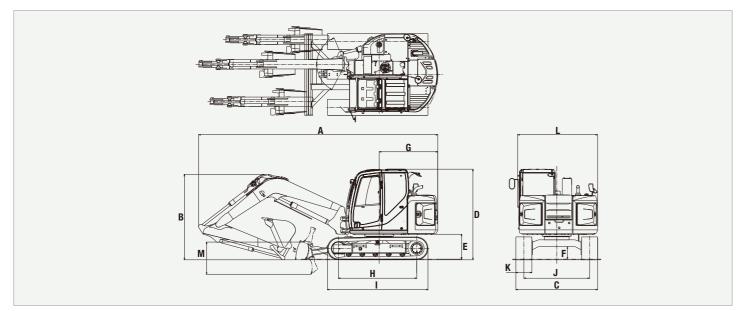
Arm length		Standard 1.87 m	Long 2.13 m	
Α	Overall length	6,740	6,760	
В	Overall height (to top of boom)	2,410		
C	Overall width of crawler	2,300		
D	Overall height (to top of cab)	2,550		
Е	Ground clearance of rear end*	700		
F	Ground clearance*	350		

52.7 {5,370}

37.1 {3,790}

		Unit: mm	
G	Tail swing radius	1,650	
Н	Tumbler distance	2,210	
L	Ovrall length of crawler	2,830	
J	Track gauge	1,850	
K	Shoe width	450/600	
L	Overall width of upperstructure	2,250	
M	Dozer blade (up/down)	500 (29°)/405	

* Without including height of shoe lug

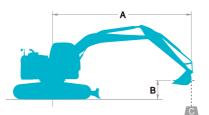


Unit: kN {kgf}

52.7 {5,370}

Operating Weight & Ground Pressure

In standard trim, with standard boom, 1.87 m arm, and 0.28 m³ ISO heaped bucket						
Shaped Triple grouser shoes (even height)						
Shoe width mm	450	600				
Overall width of crawler mm	2,300	2,450				
Ground pressure kPa {kgf/cm²}	36.8 {0.38}	28.4 {0.29}				
Operating weight kg	8,200	8,430				





- A Reach from swing centerline for bucket hook
- B Bucket hook height above/below ground
- C Lifting capacities in kilograms
- * Max. discharge pressure: 29.4 MPa {300 kgf/cm²}

SK85MSR Standard Arm: 1.87 m, Bucket: 0.28 m³ ISO heaped 210 kg Shoe: 450 mm												
	A 1.5 m		3.0 m		4.5 m		6.0 m		At Max. Reach			
			—		—		—		—		—	Radius
4.5 m	kg					*1,700	1,520			*1,050	*1,050	5.26 m
3.0 m	kg					1,670	1,450	990	860	990	850	6.02 m
1.5 m	kg			2,930	2,420	1,530	1,310	950	810	880	750	6.26 m
G.L.	kg			2,720	2,240	1,420	1,210	910	770	890	760	6.06 m
-1.5 m	kg	*3,710	*3,710	2,730	2,240	1,400	1,180			1,070	910	5.36 m
-3.0 m	kg			*2,790	2,350					1,910	1,610	3.80 m

SK85N	ISR	Standard Arm: 1.87 m, Bucket: 0.28 m³ ISO heaped 210 kg Shoe: 600 mm											
	А	A 1.5 m		3.0 m		4.5 m		6.0 m		At Max. Reach			
			—		-				-			Radius	
4.5 m	kg					*1,710	1,520			*1,050	*1,050	5.21 m	
3.0 m	kg					1,680	1,460			1,030	890	6.00 m	
1.5 m	kg			2,950	2,450	1,550	1,320	960	820	910	780	6.26 m	
G.L.	kg			2,740	2,260	1,440	1,220			920	790	6.06 m	
-1.5 m	kg	*3,750	*3,750	2,750	2,270	1,410	1,200			1,120	950	5.35 m	
-3.0 m	kg			*2,650	2,380					*2,050	1,730	3.72 m	

SK85M	SR	Long Arm: 2.13 m, Bucket: 0.22 m³ ISO heaped 170 kg Shoe: 450 mm											
	А	1.5	m 3.0 n) m	m 4.5 ı		m 6.0 m		At Max. Reach			
В							—		—		—	Radius	
6.0 m	kg									*1,070	*1,070	4.09 m	
4.5 m	kg					*1,570	1,570			*890	*890	5.60 m	
3.0 m	kg					1,720	1,500	1,030	900	*880	810	6.31 m	
1.5 m	kg			3,050	2,540	1,590	1,360	980	850	840	730	6.54 m	
G.L.	kg	1,800	1,800	2,790	2,300	1,470	1,250	940	800	850	730	6.35 m	
-1.5 m	kg	*3,260	*3,260	2,770	2,280	1,430	1,210			1,000	860	5.70 m	
-3.0 m	kg	4,830	4,830	2,860	2,360	1,470	1,260			1,580	1,350	4.30 m	

SK85N	/ISR	Long Arm: 2	2.13 m, Bucket:	0.22 m ³ ISO he	eaped 170 kg	Shoe: 600 mi	m					
	А	1.5 m		3.0 m		4.5 m		6.0 m		At Max. Reach		
		ı			—		—		—		—	Radius
6.0 m	kg									*1,070	*1,070	4.09 m
4.5 m	kg					*1,570	1,570			*890	*890	5.55 m
3.0 m	kg					1,730	1,510	1,040	900	*880	850	6.30 m
1.5 m	kg			3,070	2,560	1,600	1,370	990	860	870	760	6.54 m
G.L.	kg	1,800	1,800	2,810	2,330	1,480	1,270	950	820	890	760	6.35 m
-1.5 m	kg	*3,300	*3,300	2,780	2,300	1,440	1,230			1,040	890	5.68 m
-3.0 m	kg	4,830	4,830	2,880	2,390	1,530	1,300			1,680	1,430	4.23 m

- 1. Do not attempt to lift or hold any load that is greater than these lift capacities at their specified lift point radius and heights. Weight of all accessories must be deducted from the above lift capacities.
- 2. Lift capacities are based on machine standing on level, firm, and uniform ground. User must make allowance for job conditions such as soft or uneven ground, out of level conditions, side loads, sudden stopping of loads, hazardous conditions, experience of personnel, etc.
- 3. Bucket lift hook is defined as lift point.

- 4. The above lifting capacities are in compliance with SAE J/ISO 10567. They do not exceed 87 % of hydraulic lifting capacity or 75 % of tipping load. Lifting capacities marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.
- 5. Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine. Rules for safe operation of equipment should be adhered to at all times.
- 6. Lift capacities apply to only machines as originally manufactured and normally equipped by KOBELCO CONSTRUCTION MACHINERY CO., LTD.

14